## INDIAN JOURNAL OF SCIENCE AND TECHNOLOGY



#### **RESEARCH ARTICLE**



GOPEN ACCESS

**Received:** 29-03-2022 **Accepted:** 30-04-2022 **Published:** 09-06-2022

Citation: Sharma Y, Kumar S, Bhateria R (2022) Analyzing the Efficiency of Di-FeNPs in Removal of Methyl Orange Dye using Statistical Approach. Indian Journal of Science and Technology 15(21): 1032-1040. https://doi.org/ 10.17485/IJST/v15i21.468

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Funding: None

Competing Interests: None

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Published By Indian Society for Education and Environment (iSee)

#### **ISSN**

Print: 0974-6846 Electronic: 0974-5645

# Analyzing the Efficiency of Di-FeNPs in Removal of Methyl Orange Dye using Statistical Approach

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#### Abstract

**Objective:** To study the catalytic potential of green synthesized iron nanoparticles for the removal of methyl orange dye. Method: Response Surface Methodology (RSM) was applied based on the Box-Behnken Design (BBD) which determined the interactive influence of parameters i.e., pH (1-3), adsorbent dose (80-120mg), initial dye concentration (5-15 ppm), contact time (60-90 minutes), and temperature (30-40°C) on methyl orange removal. Findings: BBD-RSM demonstrated that the Di-FeNPs achieved the maximum efficiency of 98% of methyl orange dye removal. In the present Model, F-value 214.94 implicates the significance of the model. The predicted R<sup>2</sup> of 0.9782 is closer to the adjusted R<sup>2</sup> of 0.989 which shows a good consistency among experimental and predicted values. The experimental data were analyzed by applying Redlich-Peterson ( $R^2$ = 0.982), Elovich ( $R^2$ = 0.981), and Dubinin-Radushkevich ( $R^2$ = 0.991) isotherms models. **Novelty and applications:** The statistical approach using the Box-Behnken design indicates that this model is specific and accurate for the applied experimental data. Green synthesized iron nanoparticles have the potential to remove (98%) methyl orange dye.

**Keywords:** Iron nanoparticles; Methyl orange; Green synthesis; Response surface methodology; Datura inoxia; Isotherms

## 1 Introduction

Water pollution is created by the effluent released from several dye usage industries <sup>(1,2)</sup>. One of them is the textile industry which is water-intensive where water is used in various processes like dyeing and finishing. The effluent release by the textile industry comprises of toxic chemicals besides dye which is harmful for the living beings. aquatic. The colored water even loses its aesthetic value, and obstructs the penetration of sunlight which ultimately stops the photosynthesis reaction resulting in the death of aquatic plants <sup>(3)</sup>. Some treatment procedures for effluent discharged from textile industry have been used in the past such as advanced oxidation process, ion exchange, photodegradation, electrochemical degradation <sup>(4)</sup> but have some limitations. Iron nanoparticles synthesized from Datura inoxia (Di-FeNPs) with their extraordinary

potential for adsorption, uniform size distribution, small size, and more surface area, are evidence to be an adsorbent leader to remove many pollutants specifically dyes from aquatic bodies  $^{(5)}$ . The toxicity of products of chemical synthesis of metal NPs is a challenge in front of their absolute properties which have been resolved by the green synthesis procedures. Furthermore, to assess the potential of Di-FeNPs for methyl orange dye removal for optimization, this study was assisted with a statistical software Response Surface Methodology (RSM) $^{(6)}$ . RSM comprises a set of mathematical and statistical techniques to design experiments, and model building, to evaluate the relative significance of different independent variables and determines the optimum conditions for desired response. A primary limitation of RSM is that fitting data to a second order polynomial for systems that contain some curvature is often not well accommodated by the second order polynomials that are produced  $^{(7)}$ . RSM reduces the number of experimental runs required to study the significance of parameters distressing the response of interest. Reghioua et al.,  $^{(8)}$  used RSM based on BBD for the optimization study of Remazol brilliant blue R dye removal using chitosan-glutaraldehyde/Fe<sub>3</sub>O<sub>4</sub> composites incorporated with zinc oxide nanoparticles.

The aim of the present study is to synthesize iron nanoparticles (FeNPs) from leaves of Datura inoxia and to use these NPs for removal of methyl orange (MO) dye from synthetic dye solution. Various parameters affecting the removal of MO dye were optimized using batch mode <sup>(9)</sup>. For enhancing the removal efficiency of synthesized FeNPs, the interactive behaviors of various parameters such as pH, adsorbent dose (Di-FeNPs), initial dye concentration (MO), contact time, and temperature were studied using RSM-BBD (Design expert 11.0).

## 2 Methodology

## 2.1 Green synthesis of Di-FeNPs

To prepare leaf extract of D. inoxia, 5 g dried leaves were oven dried, powdered and boiled in 100 ml double distilled water for 15 minutes. The extract prepared was centrifuged at 2000 rpm  $^{(10)}$ . FeNPs were synthesized by mixing ferric chloride (Ranbaxy Fine Chemicals Ltd. CAS: [7705-08-0]  $^{(9)}$ ) solution (0.10 M) with the leaf extract with further addition of NaOH. The FeNPs were separated from the solution through centrifugation at 15000 rpm. FeNPs were kept in an incubator at 35  $^{\circ}$ C  $^{(11,12)}$ .

The batch studies done for optimization of MO dye removal were applied in RSM $^{(12)}$ . pH was set using HCl (0.1N) and NaOH (0.1N). The concentration of MO was measured by UV-visible spectrophotometer $^{(13)}$ .

#### 3 Results and Discussion

### 3.1 Statistical analysis

The Box–Behnken experimental design combined with response surface modeling was employed <sup>(14)</sup> for determining the effect of 5 parameters i.e., pH, adsorbent dose, initial dye concentration, contact time, and temperature on response i.e., removal of MO. In Table 1 the factor levels are mentioned. The predicted values are arranged in Table 2.

Table 1. Factors and their low and high levels for Box Behnken Design

Factor	Parameters	Units	Ran	Range and levels			
	Parameters	Omis	-1	0	+1		
A	рН		1	2	3		
В	Adsorbent dose	mg	80	100	120		
C	Initial dye concentration	mg L <sup>-1</sup>	5	10	15		
D	Contact time	minutes	60	75	90		
E	Temperature	Degree Celsius	30	35	40		

Table 2. Experimental and predicted response for Methyl orange dye removal usingBox-Behnken Design matrix and response surface

Experimental Factors						(%) MO Adso	orption	
Runs	А рН	BAdsorbent dose mg	C Initial dye concentra- tionmg L <sup>-1</sup>	D Contact minutes	time	E Temperature Degree Celsius	Response	Predicted
								Continued on next page

Tabl	Table 2 continued							
1	1	100	10	60	35	86	83	
2	2	100	5	75	40	92	91	
3	3	100	10	90	35	48	50	
4	2	120	10	90	35	96	95	
5	2	100	10	75	35	97	96	
6	1	100	10	90	35	88	87	
7	3	100	10	60	35	43	42	
8	2	80	5	75	35	85	85	
9	2	100	15	75	40	90	89	
10	1	100	15	75	35	88	86	
11	2	100	10	60	30	85	84	
12	3	120	10	75	35	50	50	
13	2	120	15	75	35	92	92	
14	2	80	10	90	35	84	84	
15	2	100	10	75	35	96	96	
16	3	100	15	75	35	48	47	
17	1	80	10	75	35	82	81	
18	2	100	10	75	35	97	96	
19	3	100	5	75	35	49	48	
20	2	100	10	75	35	98	96	
21	1	100	10	75	40	84	85	
22	2	100	10	90	40	93	92	
23	3	100	10	75	30	43	44	
24	2	80	10	60	35	82	81	
25	2	100	15	60	35	85	87	
26	2	120	5	75	35	92	92	
27	2	100	15	75	30	90	89	
28	1	100	5	75	35	88	86	
29	2	100	5	60	35	84	86	
30	2	80	15	75	35	84	84	
31	1	120	10	75	35	85	87	
32	2	100	10	75	35	95	96	
33	3	80	10	75	35	44	40	
34	2	100	10	60	40	86	85	
35	2	100	10	90	30	91	90	
36	2	100	5	90	35	94	93	
37	2	100	5	75	30	90	88	
38	2	80	10	75	40	83	83	
39	2	80	10	75	30	82	82	
40	3	100	10	75	40	47	48	
41	2	120	10	75	40	94	92	
42	2	120	10	60	35	88	86	
43	2	100	10	75	35	98	96	
44	2	120	10	75	30	92	90	
45	2	100	15	90	35	93	92	
46	1	100	10	75	30	84	85	

Decolorization of	96.83 -19.56*A +3.93*B -0.25*C +3*D + 0.75*E +0.75*AB -0.25*	Eq.
MO(%)(Y) =	AC+0.75*AD +1*AE +0.25*BC +1.5*BD +0.25*BE -0.5*CD -0.5* CE	1
	+ 0.25*DE -26.66*A2 -5.16*B2 -2.75*C2-4.25*D2-4.25*E2	

Equation 1 derived from the quadratic model reveals the relationship between independent and dependent variables. The magnitude of a variable signifies its intensity on response i.e., positive values signify a synergistic influence whereas negative indicates an antagonistic effect (15). The variables such as pH (A), adsorbent dose (B), initial dye concentration (C) contact time (D), temperature (E), and their interactive influence AB, AD, AE, BC, BD, BE, and DE positively enhanced the reaction rate or removal efficiency with increase in variable level (equation 1). On the other hand, an increase in the intensity of variables with a

negative sign like A, C, AC, CD, CE, A<sup>2</sup>, B<sup>2</sup>, C<sup>2</sup>, D<sup>2</sup>, and E<sup>2</sup> decrease the rate of MO removal. Additionally, a higher value of the variables depicts their significance in dye removal for e.g., adsorbent dose (B) and contact time (D) are efficient variables over others. ANOVA was conducted to determine the relationship between the variable and their response based on the proposed model. The correlation coefficient (R<sup>2</sup>predicted, R<sup>2</sup> adjusted) specifies the quality of the fit for the regression model, and is expressed by correlating the experimental results with the response functions. Fischer's-test was used to check the statistical importance (16). Plots with three dimensions (3D) were drawn to assess the optimum conditions of response variables for MO removal. Table 3 shows the results of ANOVA using the model. Generally, lower values of probability (<0.05 is significant) <0.0001 and higher Fischer's F statistics value (F=MS<sub>model</sub>/MS<sub>error</sub>), i.e., 214.94 implies model accuracy, means the quadratic polynomial model is significant for dye removal (17). Moreover, a lack of fit of 0.1549 indicates that it is non-significant which is good for the model to fit. F-values of the parameters like pH (F-value 2042.11), adsorbent dose (F-value 82.73), and contact time (F-value 48.03) are more important factors in MO removal using Di-FeNPs than temperature. The interactive effect of adsorbent dose and contact time i.e., BD (F-value of 3.00) and pH and temperature (F-value of 1.33) are the most important interaction affecting the MO removal while other interactions show low F-values. The Predicted coefficient of determination i.e., R<sup>2</sup> of 0.9782 agrees with the adjusted R<sup>2</sup> which is 0.9896, only a 0.2 difference shows good consistency among predicted and experimental values. It specifies that the regression model better explains the relationship between the independent variables and their response  $^{(18)}$ .

Table 3. Analysis of variance (ANOVA) for response surface quadratic model

Source	Sum of Squares	df	Mean Square	F-value	p-value	
Model	13018.23	20	650.91	214.94	< 0.0001	significant
A-pH	6123.06	1	6123.06	2021.92	< 0.0001	
B-Adsorbent dose	248.06	1	248.06	81.91	< 0.0001	
C-Initial dye concentration	1.0000	1	1.0000	0.3302	0.5707	
D-Contact time	144.00	1	144.00	47.55	< 0.0001	
E-Temperature	9.00	1	9.00	2.97	0.0971	
AB	2.25	1	2.25	0.7430	0.3969	
AC	0.2500	1	0.2500	0.0826	0.7762	
AD	2.25	1	2.25	0.7430	0.3969	
AE	4.00	1	4.00	1.32	0.2613	
BC	0.2500	1	0.2500	0.0826	0.7762	
BD	9.00	1	9.00	2.97	0.0971	
BE	0.2500	1	0.2500	0.0826	0.7762	
CD	1.0000	1	1.0000	0.3302	0.5707	
CE	1.0000	1	1.0000	0.3302	0.5707	
DE	0.2500	1	0.2500	0.0826	0.7762	
$A^2$	6206.06	1	6206.06	2049.33	< 0.0001	
$B^2$	232.97	1	232.97	76.93	< 0.0001	
$C^2$	66.00	1	66.00	21.79	< 0.0001	
$D^2$	157.64	1	157.64	52.05	< 0.0001	
$E^2$	157.64	1	157.64	52.05	< 0.0001	
Residual	75.71	25	3.03			
Lack of Fit	68.88	20	3.44	2.52	0.1549	not significant
Pure Error	6.83	5	1.37			
Cor Total	13093.93	45				

Df= degree of freedom

#### 3.2 Optimization studies of parameters using 3D plots

Figure 1 shows the 3D plots, these plots demonstrate 3D interaction between the parameters in which the effect of two parameters plotted on the x-axis and y-axis and their effect/response are represented by the z-axis. Interaction between the

pH and adsorbent dose of the ternary solution and its effect or percentage removal of MO on the surface of Di-FeNPs is shown in Figure 1 a. From Figure 1 a, it can be concluded that as the pH increases to 3. This may be because the Di-FeNPs are reduced in less acidic conditions and a smaller number of hydroxyl ions are released which are responsible for initiating the catalytic oxidation reaction (19). Adsorbent dose and pH are the most important parameters for adsorption studies (20). Figure 1 b depicts the interactive behavior of initial dye concentration and pH. Adsorption of 45% occurred at pH 3 and 15mg L<sup>-1</sup> initial dye concentration while adsorption increased to 96 % when pH got decreased to 2 and initial dye concentration of 10 mgL<sup>-1</sup>. Figure 1 c shows the interactive effect of contact time along with pH. By increasing the contact time from 75 to 90 minutes, a decrease in MO dye adsorption was seen (88%) at pH 1. In Figure 1d at 30 °C 86% adsorption occurred but with an increase in temperature to 35 °C, an increase in adsorption (98%) was seen. Upon increasing the adsorbent dose from 100 mgL<sup>-1</sup> to 120 mgL<sup>-1</sup>, the adsorption started decreasing to 93% at 5 mgL<sup>-1</sup> initial dye concentration which is presented in Figure 1e. In Figure 1f the interactive behavior of contact time and adsorbent dose can be seen on MO adsorption. With an increase in the adsorbent dose of 120 mgL<sup>-1</sup>, the MO adsorption of 86% occurred at a contact time of 90minutes. Collective behavior of temperature and adsorbent dose was depicted in Figure 1 g. Here, 85% adsorption is achieved at 120 mg L-1 adsorbent dose and a temperature 40° C. At contact time 90 minutes and initial dye concentration 15 mg L<sup>-1</sup>, adsorption of 97% was observed (Figure 1 i). With the increase in temperature, adsorption got decreased (Figure 1 j). Likewise, an increase in contact time also leads to a decrease in the adsorption rate. As the temperature increased from  $30^{\circ}$ C to  $40^{\circ}$ C, a decrease in adsorption from  $97^{\circ}$ C to 90% was observed.

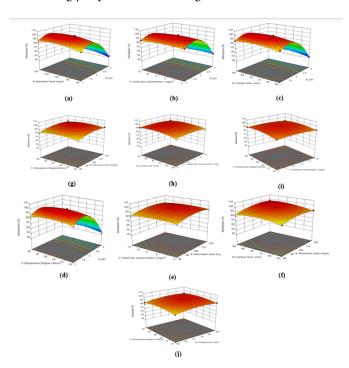
#### 3.3 Adsorption isotherms

#### 3.3.1 Redlich Peterson Isotherm Model

It is a 3-parameter empirical adsorption model and integrates features of the Langmuir and Freundlich isotherms and also corrects their inaccuracies. The linear form of the R-P equation is given as follows:

 $lnC_e/q_e=\beta$  ln Ce-ln A

Redlich-Peterson isotherm models constants can be determined by simply plotting ln (Ce/qe) against ln Ce (Figure 2 a), the slope is denoted by  $\beta$  (exponent, ranges from 0 to 1) and intercept by A (constant). When  $\beta$  = 1 R-P equation follows Langmuir adsorption isotherm. Likewise, R-P isotherm follows Freundlich adsorption isotherms when  $\beta$  becomes equal to 0. However, the accuracy of these interpretations strongly depends on the fitting method (2).



**Fig 1.** 3D plots showing interaction between (a) adsorbent dose and pH (b) initial dye concentration and pH (c) contact time and pH (d) temperature and pH (e) initial dye concentration and adsorbent dose (f) contact time and adsorbent dose (g) temperature and adsorbent dose (h) contact time and initial dye concentration (i) temperature and initial dye concentration and (j) temperature and contact time.

#### 3.3.2 Elovich Isotherm

The Elovich model is useful in the prediction of mass and surface diffusion, activation, and deactivation energy of a system. The model assumes that the rate of adsorption of solute decreases exponentially as the amount of adsorbed solute gets increased  $^{(21)}$ . The linear forms of the Elovich model is expressed as follows  $^{(22)}$ .

$$ln\frac{q_e}{C_e} = ln \, k_e q_m - q_e/q_m$$

Plotting a graph between  $\ln$  (qe/Ce) versus qe (Figure 2b) gives Elovich's maximum adsorption capacity as well as Elovich's constant. The value for the coefficient of regression ( $\mathbb{R}^2$ ) for Elovich's isotherm is given in Table 6.

#### 3.3.3 Dubinin and Raduskhevich isotherm (D-R isotherm

To know the type of adsorption i.e., chemical and physical, D-R isotherm was analyzed. This model (Figure 2c) can be expressed as <sup>(23)</sup>:

$$ln q_e = ln q_m - \beta \varepsilon^2$$

here, qe denotes the dye adsorbed per unit mass of adsorbent, qm is the theoretical adsorption capacity,  $\beta$  is sorption energy constant, which is related to the average venergy of sorption per mole of the adsorbate as it is transferred to the surface of the solid from infinite distance in the solution, and  $\varepsilon$  is Polanyi potential, which is described as:

$$\varepsilon = RT \ln \left(1 + \frac{1}{Ce}\right)$$

Where T denotes temperature (K) while R is gas constant. value of E (mean sorption energy) is given in table 6 derived from D–R parameter as follows:

$$E = \frac{1}{\sqrt{-2\beta}}$$

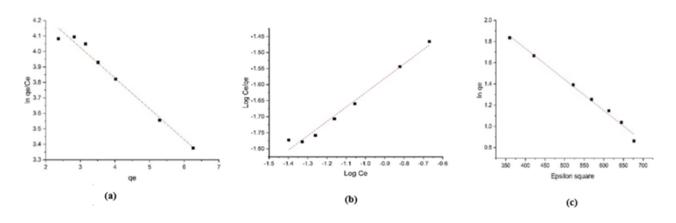


Fig 2. (a) Redlich Peterson isotherm (b) Elovich isotherm and (c) D-R Isotherm for methyl orange removal using Di-FeNPs

#### 3.4 Multivariate Analysis

#### 3.4.1 Principal component analysis

A biplot for principal component analysis was obtained using origin software version 2018 (Figure 3) representing the effect of parameters on adsorptioneigenvalue, four principal components (PCs) were formed among them; two components (PC1 and PC 2) share 45.10 % of the cumulative variance. In PC 1, pH and initial dye concentration were negatively correlated with the PC i.e., adsorbent dose with the highest correlation value (0.137). However, other components (like temperature) have adsorbent dose. In PC 2, the contact time is the PC with PC is negatively correlated with both and adsorbent dose and positively correlated with pH and indicate the similarity of the patterns that represent these points (24)

Table 4. Adsorption isotherm parameters and their values

Adsorption isotherm	Parameters	Values
	qm	18
D-R	$K_{DR}$	$2.9*10^{-3}$
	$\mathbb{R}^2$	0.991
	β	0.447
R-P	A	15.03
	$\mathbb{R}^2$	0.982
	qm	5.04
Elovich	Ke	2.49
	$\mathbb{R}^2$	0.981

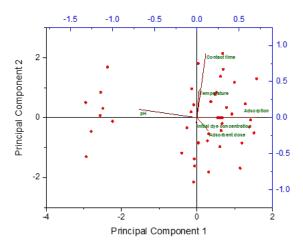


Fig 3. Principal component analysis (PCA) correlation (% variance) diagram of different variables for MO removal

Table 5. Correlation between variables and principal components

Parameters	Coefficients of PC1	Coefficients of PC2	Coefficients of PC3	Coefficients of PC4
pН	-0.68498	0.11486	0	0.22006
Adsorbent dose	0.13787	-0.1873	0.11331	0.95607
Initial dye concentration	-0.00875	-0.07049	0.04595	-0.0177
Contact time	0.10504	0.89143	-0.37465	0.18866
Temperature	0.02626	0.39	0.91907	-0.04008

#### 3.4.2 Dendrogram

A tree structure called a dendrogram is commonly used to represent the process of hierarchical clustering. It shows how objects are grouped together (in an agglomerative method) or partitioned (in a divisive method) (25). The vertical axis of the dendrogram signifies the distance of dissimilarity among the clusters while the horizontal axis represents the clusters. In Figure 4, clusters are grouped as A, B, and C. The experimental runs performed B (1,7,34,29,25,11,2,19,28,5,15,18,20,32,43,23,46,37,10,16,27,9,21,40,36,45,35,36,22) are grouped under cluster A, runs performed under cluster B (8,17,33,39,30,38,24,14,4) while the cluster C includes groups (12,31,44,26,41,13,42). The clustering of the data is grouped according to their initial dye concentration. The clusters have been grouped on similarity of adsorbent dose given i.e., experimental runs under cluster A given a dose of 100 mg L<sup>-1</sup>, cluster B 80 mg L<sup>-1</sup> and cluster C 120mg L<sup>-1</sup>.

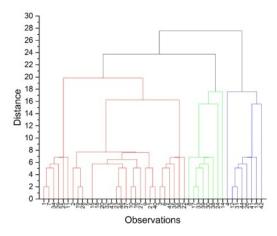


Fig 4. Dendrogram based on experimental data of methyl orange removal using Di-FeNPs

#### 4 Discussion

The present study has been investigated to find an effective method for dye removal (methyl orange) using Di-FeNPs which is an eco-friendly approach. Response surface methodology based on box Behnken design was applied to 5 parameters. From the statistical studies, it has been concluded that the combinations of adsorbent dose and contact and also temperature and pH are the most effective combination for methyl orange dye removal. The closeness between the coefficient of determination shows a good relationship between experimental and predicted values. However, in principle component analysis also temperature and pH are the components that are positively correlated.

#### 5 Conclusion

The obtained results given by BBD-RSM demonstrated that the Di-FeNPs achieved the maximum efficiency of 98% of methyl orange dye removal. F-values of pH (F-value 2042.11), adsorbent dose (F-value 82.73), and contact time (F-value 48.03) revealed to be important factors in MO removal. P- the value of <0.0001 of the model confirms that this design predicted the best optimum conditions for MO removal and fits well.  $R^2$  value (adjusted) 0.98 and  $R^2$  (predicted) 0.97 showed a good relationship between experimental and predicted values. The principal component is the adsorbent dose with the highest correlation value of 0.137 in the case of PC 1 while in PC 2, contact time is the principal component with a correlation value of 0.891. The principal component is negatively correlated with both initial dye concentration and adsorbent dose and positively correlated with pH and temperature. Among the three isotherms, D-R isotherm with a high value of correlation coefficient, i.e.,  $R^2$  0.99, was well suited for this study.

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